

DRAWOL EP

PUNCHING, DRAWING, STAMPING

low odour vanishing lubricant free from chlorine & sulphur.

Being based on a Hydro-crack refined low aromatic hydrocarbon solvent, Vorta Drawol EP has been designed for more arduous pressing, stamping, punching, deep drawing operations such as profiling, deep drawing and blanking of ferrous metals of higher thickness (uncoated or coated steel : galvanised, electro zinced), Forming on non ferrous metal i.e copper and aluminium.

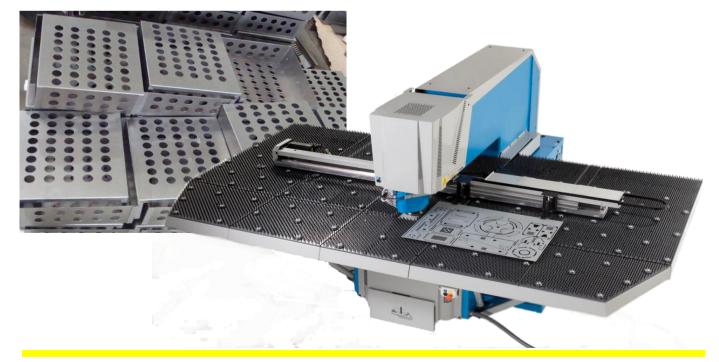
Vorta Drawol EP can be applied by dipping, spraying or roll coating.

Features & Benefits

- No greasy residues
- Chlorine Free
- Sulphur Free
- Low Odour

- Give extended tool life
- Low odor
- Clarity, for work piece visibility
- Improved work piece surface finish
- Excellent lubrication and cooling properties
- Low drag-out losses due to light viscosity.

Appearance at 20°C:	Clear
Odour:	Bland
Specific Gravity 20ºC:	0.810 (typ)
Flash Point (PMCC) ºC:	190
Kinematic Viscosity 40ºC, cst:	15





The above figures are typical of those obtained with normal production tolerances and do not constitute a specification.

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